



Hybond 30WB WATERBASE

A high performance solvent free neoprene water borne contact adhesive with good heat resistance, and excellent initial tack and bond strength. Can be brushed, rolled and sprayed and used for flat laminations and post forming of DHPL to wood substrates.

Benefits

- Excellent room temperature "solvent like" contactability
- Excellent mileage
- Excellent bond adhesion to a variety of substrates including decorative laminates, particleboard, plywood and leather
- Provides good uniform coverage in hand and automatic spray applications
- Excellent green strength and high heat resistance for high speed postforming applications
- Extremely low VOC content

Specifications

- Solids Content: 53.5% +/- 2.0%
- Viscosity: 1200 cps +/- 400 cps
- Weight/Gal: 9.1 +/- 0.5 lbs
- Coverage/Gal: 736 ft² @ 3.0 dry gms
- Open Time: 1 hour
- Shelf Life: 6 months
- Color: Natural/Clear
- PH: 10.50
- Packaging: Drums, pails, gallons
- Shear: > 200 psi
- 180° Peel: 40 pli
- VHAP: .001 lbs/lb of solids
.005 lbs/gal

DO NOT use copper and its alloys to transfer or contain any contact adhesive.

DO NOT laminate copper with this adhesive.

DO NOT exceed the recommended "open time."

Thinning the adhesive is not recommended.

Use warm, soapy water to clean wet adhesive from spray equipment, brushes or rollers.

Consult the Material Safety Data Sheet prior to use. Keep adhesive container closed tightly when not in use. Store closed, lined containers where temperature will not be less than 50°F (10°C) and should not exceed 90°F (32°C). Product should not be stored in direct sunlight.

Product is not freeze/thaw stable. Protect from freezing. Product should not be used after being frozen.

090330

Handling & Storage

NOTICE TO PURCHASER: The information, data and suggestions for use of the materials given here are based on our best experience and knowledge, but we do not guarantee the results to be obtained in customer's processes. The products discussed are sold without any warranty regarding merchantability or fitness for a particular purpose or any other warranty express or implied. Before using, user shall determine the suitability of the product for his intended use, and user assumes all risk and liability whatsoever in connection therewith. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of or inability to use the product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Since the manufacturer of the product described in this technical data sheet has no means of controlling the final use of the product by the consumer or user, it is the responsibility of the immediate purchaser and any intermediate seller or sellers to inform the user of the purposes for which the product may be fit and suitable, and of the properties of the product, including the precautionary measures which must be taken in order to insure the safety of the user and of other third persons and property.

Henkel Corporation
6315 Wiehe Road
Cincinnati, OH 45237
U.S.A.

Customer Service: (866) 593-6387
Technical Service: (513) 31-1300
www.henkelus.com